



7752

Dart Aerospace Ltd.
1270 Aberdeen St
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RBW6705G03031-3G**Job Sheet 187957**DAS
21
9-89**Part No:** RBW6705G03031-3G**Job Qty:** 1 pcs 4**Part Name:** Main Rotor Actuator Black Simulator Tool**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/21/18**Job Tracking No:****Due Date:** 12/28/18**Created By:** Linda Lacelle**Type:** SOLD**Description:****Note:** DWG RBW6705G03031-3G Rev 1 IPP Rev A 17.11.21 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	12/28/18		0.00	0.50	Small Fab - 1		
							Small Fab - 2		MLC
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	12/28/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS
							QC 5 - 38		38
							QC 5 - 42		9-89
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/28/18		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		DAS
							Packaging 3 - 5 - B4B		28
							Packaging 3 - 6 - B4B		9-89

**Container No:** S148242**Part:** RBW6705G03031 - 3G**Job No:** 187957**Serial No/Batch:** S148242**Revision:** 1**Inspector:****Exp Date:****Instructions:**

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Date: 01/26/19

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	12/28/18	0.00 0.00	QC 21 - SA - 21	DAS 21 JAN 2 9 2019
					QC 21 - SA - 70	9-88
Part Op 110 - v -Assemble as per DWG. Sheet 1 Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O) Black ink stamp T/N on flag to fit as per DWG. 130 - Packaging3 (Identify as per dwg & Stock Location:) Black ink stamp T/N on flag as per DWG. 140 - QC21 (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
3896T31	Ferule 1/16 X 3/8" - Aluminum	82 Ea (2 ea)	110-Small Fab - 1	5038398		
90145A549	Dowel Pin	4 1 Ea (1 ea)	110-Small Fab - 1	5032764		
CL-2-C	Lanyard Wire	4 1 ft (1 ea)	110-Small Fab - 1	5093963		
NAS1756-12	Remove Before Flight	4 1 Ea (1 ea)	110-Small Fab - 1	5134216		
RBW6705G03031-3G-1	Block Simulation Tool	41 pcs (1 ea)	110-Small Fab - 1	5146782		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	3896T31	2	618	0		
	90145A549	1	26	0		
	CL-2-C	1	493	0		
	NAS1756-12	1	486	0		
	RBW6705G03031-3G-1	1	4	0		
Part Specifications						
Specifications could not be found.						



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RBW6705G03031-3G
Job Sheet 187957



Part No: RBW6705G03031-3G

Job Qty: 1 ea

Part Name: Main Rotor Actuator Black Simulator Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 12/28/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6705G03031-3G Rev 1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		12/28/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		12/28/18	0.00	0.00	QC5		
130	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea		12/28/18	0.00	0.00	QC21		

Part Op 110 - -Assemble as per DWG. Sheet 1

Descriptions: 120 - Black ink stamp T/N on flag to fit as per DWG.

130 - Black ink stamp T/N on flag as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	90-Start up Operation	
90145A549	Dowel Pin	1 Ea (1 ea)	90-Start up Operation	
CL-2-C	Lanyard Wire	1 ft (1 ea)	90-Start up Operation	
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	90-Start up Operation	
RBW6705G03031-3G-1	Block Simulation Tool	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

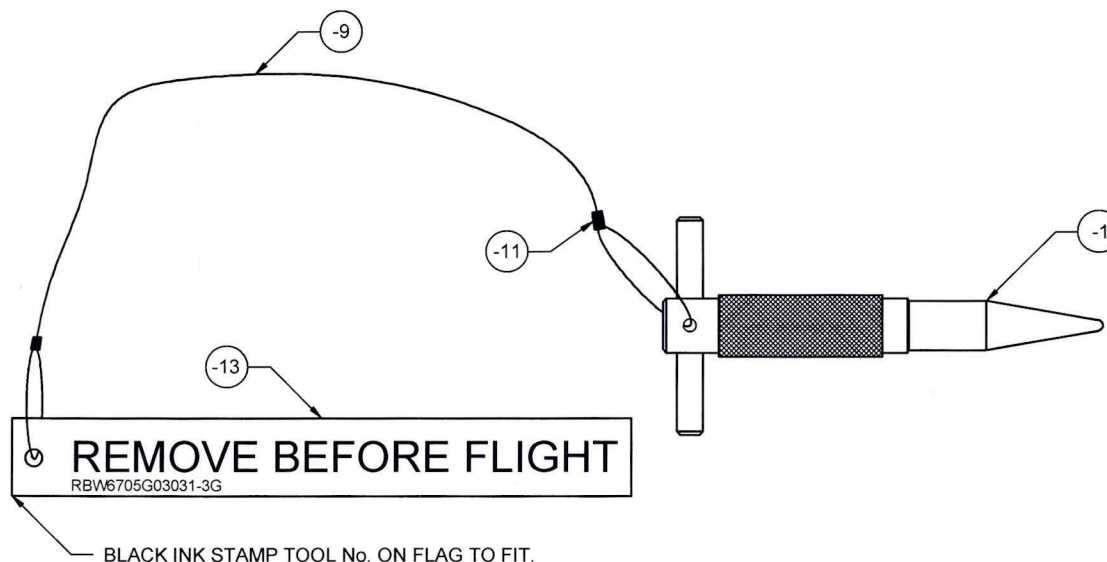
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	2	600	0
	90145A549	1	26	0
	CL-2-C	1	475	0
	NAS1756-12	1	500	0
	RBW6705G03031-3G-1	1	0	0

Part Specifications

Specifications could not be found.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	DELETED -7 KEY RING.	8/29/12	RJC	SE
1	-5 ADDED NOTE TO BUFF ONE END OF PIN .001" OVER .75" LONG.	2/12/13	BIM	GE



NOTES

1. ALSO PART OF KIT RBW6705G00131-3G.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	BLOCK SIMULATION TOOL			2
1			-3		PIN	BRASS	Ø9/16 x 4-1/8	3
1			-5		HANDLE	1018	Ø1/4 x 2	4
		B/O	-9	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMaster-CARR #3896T31	1
		B/O	-13	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1
ASSY #	ASSY #							
			-1					

RED BARN MACHINE	
TITLE BLOCK SIMULATION TOOL, M/R ACUATOR	
DWG NO. RBW6705G03031-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5° UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT APPROVED: <i>D. Weid</i> HEAT TREAT: FINISH: SPEC:	
USED ON MODEL AGUSTA	
SCALE NTS	DATE 1-28-10
SHEET 1 of 4	